



# COLLABAT

WEBINAR

## TESTING AND VALIDATION

Methodologies for testing and validation of Electric Vehicles' batteries

**29**  
NOV

From 10:00 to 12:00 CET



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# Today's agenda



## 10.00 – Welcome & introduction

Eduard Piqueras, *MARBEL Coordinator*, **Eurecat**

## 10.10 – COLLABAT Cluster main developments & innovations on battery testing and validation

- **Aging, performance and safety – developed test procedures, gained test results and the way of reporting them in LIBERTY**
  - Christoph Breitfuß – **Virtual Vehicle Research, LIBERTY**
  - Nick De Bie – **Flanders Make, LIBERTY**
- **Cell testing in HELIOS for parameterization of digital twins**
  - Carlos Ziebert – **KIT, HELIOS**

- **Against all odds: cell testing activities in MARBEL and modelling approaches**

- Daniel Koch – **THI, MARBEL**

- **ALBATROSS battery testing activities**

- Chris Allen – **TWI, ALBATROSS**
- Bjorn van de Ven – **Cleantron, ALBATROSS**

## 11.00 – PANEL DISCUSSION: “Common points between the different projects and lessons learnt at CLUSTER level”

Moderator: Prof. Dr. Hans-Georg Schweiger, **THI, MARBEL**

## 11.30 – Questions & Answers

## 11.50 – Closing

Eduard Piqueras, *MARBEL Coordinator*, **Eurecat**



# COLLABAT OVERVIEW

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COLLABAT



## LC-BAT-10-2020: Next generation and realisation of battery packs for BEV and PHEV



### Main goals:



**Accelerate the mass market take-up of battery electric vehicles (BEV) and plug-in hybrids (PHEV), by means of:**

Increasing the **energy density** of battery packs.

Shortening **charging times** for BEVs through high-power charging.

Enabling travelling over longer distances.



**Expected Impact:**

Reduced **battery system weight** by 20%.

**25 % shorter recharging time** with a 150 kW charger

Extended **useful battery life** to 300 000 km in real driving.

Min **20% Life Cycle Analysis improvement** compared to existing products.

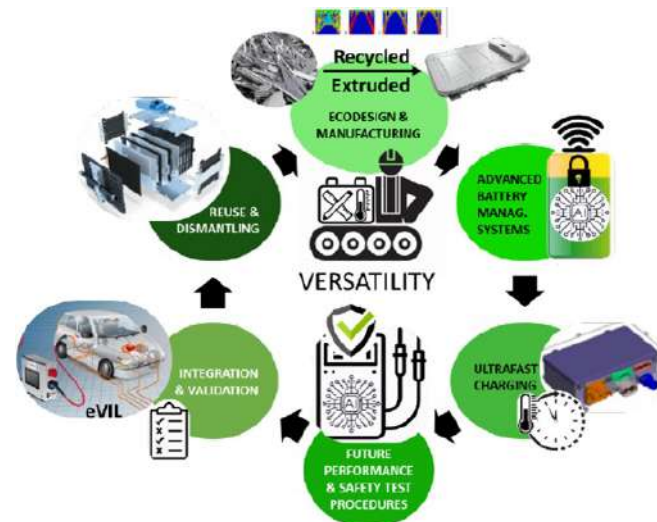
Improved knowledge on module and pack **sensorisation and thermal management**.



## High-performance modular battery packs for sustainable urban electromobility services

### Some key-Innovations:

- Hybrid combination of High Energy with High Power cells in one pack.
- Modular & scalable design combining different battery modules & DC/DC.
- Advanced BMS and Multi-Sensor-Unit using wireless communication
- Digital Twin, IoT Cloud based solutions, Fleet management software.
- Ultrafast-charging at 360 kW.
- Validation on a) small city EV car and b) full-size Bozankaya E-Bus.



## Manufacturing and Assembly of modular and Reusable EV Battery for Environment-friendly and Lightweight mobility

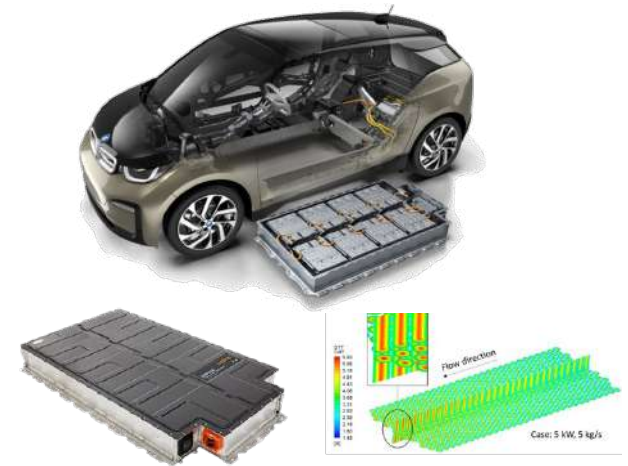
- Design for **easy and safe (dis-)assembly** automatization.
- Reparability and **2<sup>nd</sup> life transition**.
- Flexible and advanced **Battery Management System**.
- **Lightweighting** the battery case & **recycled Al** alloys.
- **Ultra-fast charging** strategies and enhanced **thermal management** for an extended useful battery life.
- Performance- and safety-related **test procedures** using AI.



## Advanced Light-weight BATteRy systems Optimized for fast charging, Safety, and Second-life applications

### Some Key-Innovations:

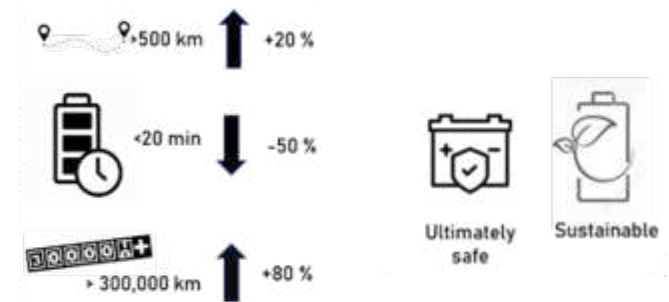
- Weight reduction by 20%
- Recharging time, 25% shorter
- Useful battery life enhancement
- Life Cycle Analysis – LCA improvement by 20%
- Sensorisation and thermal management knowledge
- Operational battery pack
- Validation on a BMW i3.



## Lightweight Battery System For Extended Range at Improved Safety

### Some Key-Innovations:

- Cell-to-Pack solution.
- Immersion cooling.
- Enhanced Safety System
- Advanced BMS and SOX algorithms.
- Validation on a Mercedes EQC.



- 4 main subclusters defined – ¾ already launched:

 Sub – A: Sustainability

 **Sub – B: Testing**      **Lead by**



**Leading testing activities in**



 Sub – C: BMS

 Sub – D: Modelling

- The main purpose is to engage on technical topics of discussion and identify potential synergies among projects.
- Potentially, we expect to provide specific outcomes valuable to upcoming EU projects, academia, industry etc.
- Our advances will be showcased on dissemination events.
- Potentially generating specific publications (whitepapers, guidelines, journal papers, etc.)

### □ SUB-CLUSTER ACTIVITIES

- discuss “state-of-the-art” test procedures and identify drawbacks / problems
- exchange different experiences and viewing angles
- create “lessons-learned”
- identify, discuss and tackle challenges during testing
- data format of test data allowing for eased exchange of information
- “best value for money” for EU commission as well as all the participating projects/partners





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## Next webinar



 **COLLABAT**

WEBINAR

# LIFE CYCLE ASSESSMENT

The Priceless Value of LCA in the Circular Economy and its Influence in the Battery Industry

**5**  
DEC

From 9:00 to 11:00 CET

**REGISTER NOW**

**REGISTRATION OPEN!**

<https://cutt.ly/COLLABATLCA>





# **MARBEL: Tackling current and future challenges in the electromobility sector**

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## MARBEL GENERAL OVERVIEW

**Manufacturing and assembly of modular and reusable Electric Vehicle battery for environment-friendly and lightweight mobility**

- European project funded under the topic: *LC-BAT-10-2020 – Next generation and realisation of battery packs for BEV and PHEV*
- **3,5 years** duration, from 1/01/2021 to 30/06/2024
- **Budget:** 11,7M€, of which 9,8M€ funded by the EC
- **16 partners** from 7 different **European countries**
- Coordinated by **Eurecat**, RTO
- **Grant agreement ID:** 963540



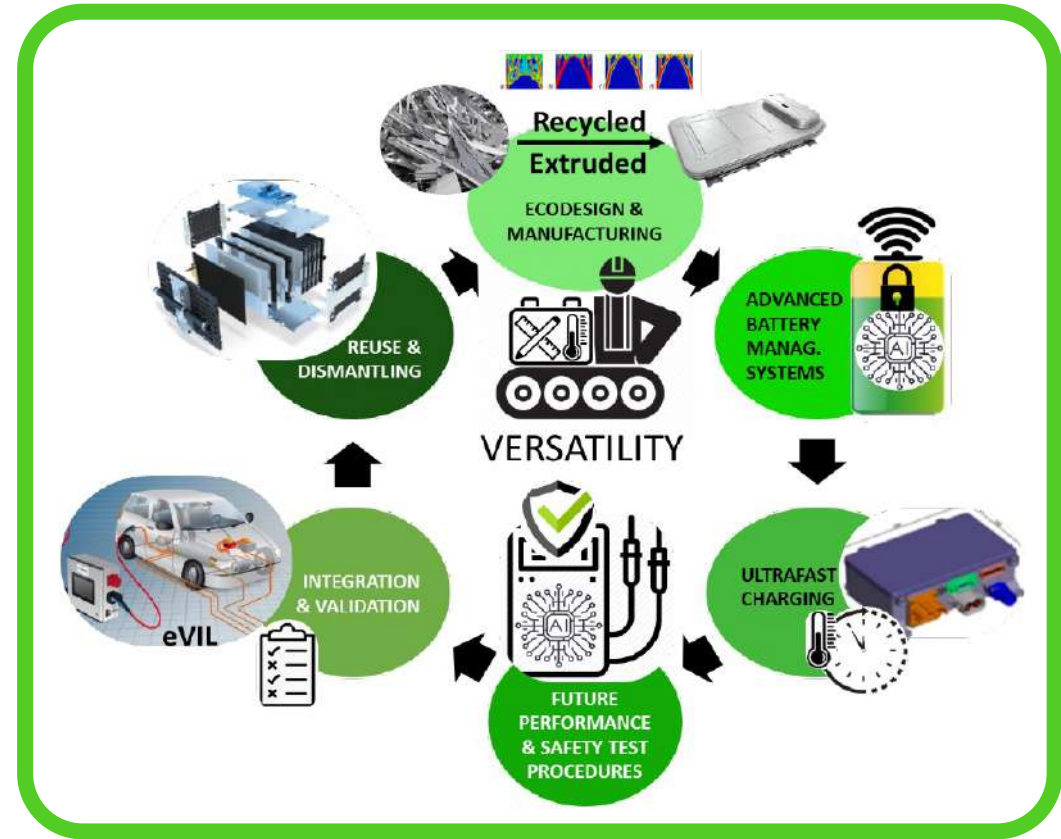
# The MARBEL project



Manufacturing and Assembly of modular and Reusable EV Battery for Environment-friendly and Lightweight mobility

Total budget ~ 12 M€

- > 20% weight reduction
- > 25% charging time reduction
- > 40% LCA improvement by using modularity
- Useful Battery life up to 300,000 km
- Easy & Safe (dis-)assembly automatization
- Reparability and 2<sup>nd</sup> life transition
- Adaptable to all cells & vehicles



The project is coordinated by EURECAT.





## Questions & Answers

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**Manufacturing and assembly of  
modular and reusable EV  
battery for environment-friendly  
and lightweight mobility**

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**THANK YOU!**



A project coordinated by:

**eurecat**